

RLA Polymers Pty Ltd

Chemwatch Hazard Alert Code: 3

Chemwatch: 5447-58	Issue Date: 23/08/2023
/ersion No: 4.1	Print Date: 23/08/2023
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements	S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier			
Product name	POLYMER Engineering BCA – Brushable Contact Adhesive		
Chemical Name	Not Applicable		
Synonyms	Not Available		
Proper shipping name	ADHESIVES containing flammable liquid		
Chemical formula	Not Applicable		
Other means of identification	Not Available		

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Contact adhesive. Use according to manufacturer's directions.
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Details of the manufacturer or supplier of the safety data sheet

Registered company name	RLA Polymers Pty Ltd	
Address	15 Colchester Road, Kilsyth VIC 3137 Australia	
Telephone	1 3 9728 1644, 1800 242 931	
Fax	+61 3 9728 6009	
Website	www.rlapolymers.com.au	
Email	sales@rlapolymers.com.au	

Emergency telephone number

Association / Organisation	RLA Polymers Pty Ltd	CHEMWATCH EMERGENCY RESPONSE (24/7)
Emergency telephone numbers	+61 3 9728 1644	+61 1800 951 288
Other emergency telephone numbers	1800 242 931	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

Poisons Schedule	S5
Classification ^[1]	Flammable Liquids Category 2, Acute Toxicity (Oral) Category 4, Aspiration Hazard Category 1, Skin Corrosion/Irritation Category 2, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI

Label elements		
Hazard pictogram(s)		
Signal word	Danger	

H225	Highly flammable liquid and vapour.		
H302	larmful if swallowed.		
H304	lay be fatal if swallowed and enters airways.		
H315	Causes skin irritation.		
H319	Causes serious eye irritation.		
H336	May cause drowsiness or dizziness.		
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.		
H373	May cause damage to organs through prolonged or repeated exposure.		
H411	Toxic to aquatic life with long lasting effects.		

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.		
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.		
P260	Do not breathe mist/vapours/spray.		
P271 Use only a well-ventilated area.			

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.	
P331	Do NOT induce vomiting.	
P308+P313	IF exposed or concerned: Get medical advice/ attention.	
P370+P378 In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.		

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	
P405	Store locked up.	

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64742-49-0.	30-60	naphtha petroleum, light, hydrotreated.
108-88-3	10-30	toluene
67-64-1	10-30	acetone
110-54-3	0-5	<u>n-hexane</u>
Not Available	10-50	Ingredients determined not to be hazardous
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L * EU IOELVs available	

SECTION 4 First aid measures

Description of first aid measure	es
Eye Contact	 If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	 If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.

- Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- Seek medical advice
- Avoid giving milk or oils.
- Avoid giving alcohol
- If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. For acute or short term repeated exposures to acetone:

- Symptoms of acetone exposure approximate ethanol intoxication.
- About 20% is expired by the lungs and the rest is metabolised. Alveolar air half-life is about 4 hours following two hour inhalation at levels near the Exposure Standard; in ٠
- overdose, saturable metabolism and limited clearance, prolong the elimination half-life to 25-30 hours.
- There are no known antidotes and treatment should involve the usual methods of decontamination followed by supportive care.
- [Ellenhorn and Barceloux: Medical Toxicology]

Management:

Measurement of serum and urine acetone concentrations may be useful to monitor the severity of ingestion or inhalation.

Inhalation Management:

- Maintain a clear airway, give humidified oxygen and ventilate if necessary.
- If respiratory irritation occurs, assess respiratory function and, if necessary, perform chest X-rays to check for chemical pneumonitis.
- Consider the use of steroids to reduce the inflammatory response.
- Treat pulmonary oedema with PEEP or CPAP ventilation.

Dermal Management:

Remove any remaining contaminated clothing, place in double sealed, clear bags, label and store in secure area away from patients and staff.

- Irrigate with copious amounts of water.
- An emollient may be required

Eve Management:

Irrigate thoroughly with running water or saline for 15 minutes.

Stain with fluorescein and refer to an ophthalmologist if there is any uptake of the stain.

Oral Management:

No GASTRIC LAVAGE OR EMETIC

Encourage oral fluids. Systemic Management:

Deter Aceto

Monitor blood glucose and arterial pH.

- Ventilate if respiratory depression occurs
- If patient unconscious, monitor renal function.
- Symptomatic and supportive care.
- The Chemical Incident Management Handbook:

Guy's and St. Thomas' Hospital Trust, 2000

BIOLOGICAL EXPOSURE INDEX

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

erminant	Sampling Time	Index	Comments
tone in urine	End of shift	50 mg/L	NS

NS: Non-specific determinant; also observed after exposure to other material

Following acute or short term repeated exposures to toluene

- Toluene is absorbed across the alveolar barrier, the blood/air mixture being 11.2/15.6 (at 37 degrees C.) The concentration of toluene, in expired breath, is of the order of 18 ppm following sustained exposure to 100 ppm. The tissue/blood proportion is 1/3 except in adipose where the proportion is 8/10.
- Metabolism by microsomal mono-oxygenation, results in the production of hippuric acid. This may be detected in the urine in amounts between 0.5 and 2.5 g/24 hr which
- represents, on average 0.8 gm/gm of creatinine. The biological half-life of hippuric acid is in the order of 1-2 hours.
- Primary threat to life from ingestion and/or inhalation is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (eg cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 <50 mm Hg or pCO2 > 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial damage has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Epinephrine (adrenaline) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective
- bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice
- Lavage is indicated in patients who require decontamination; ensure use.

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
o-Cresol in urine	0.5 mg/L	End of shift	В
Hippuric acid in urine	1.6 g/g creatinine	End of shift	B, NS
Toluene in blood	0.05 mg/L	Prior to last shift of workweek	

NS: Non-specific determinant; also observed after exposure to other material

B: Background levels occur in specimens collected from subjects NOT exposed

SECTION 5 Firefighting measures

Extinguishing media

- Foam
- Dry chemical powder.
- BCF (where regulations permit). Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility

e for firefighters		
	Alert Fire Brigade and tell them location and nature of hazard.	
Fire Fighting	May be violently or explosively reactive.	
	Wear breathing apparatus plus protective gloves in the event of a fire.	
	Prevent, by any means available, spillage from entering drains or water course.	
	Liquid and vapour are highly flammable.	
	Severe fire hazard when exposed to heat, flame and/or oxidisers.	
	Vapour may travel a considerable distance to source of ignition.	
	Heating may cause expansion or decomposition leading to violent rupture of containers.	
Fire/Explosion Hazard	Combustion products include:	
	carbon dioxide (CO2)	
	other pyrolysis products typical of burning organic material.	
	Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.	
	May emit clouds of acrid smoke	
HAZCHEM	•3YE	

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment.
Major Spills	 Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid. • Containers, even those that have been emptied, may contain explosive vapours. • Do NOT cut, drill, grind, weld or perform similar operations on or near containers. • DO NOT allow clothing wet with material to stay in contact with skin • Electrostatic discharge may be generated during pumping - this may result in fire. • Ensure electrical continuity by bonding and grounding (earthing) all equipment. • Restrict line velocity during pumping in order to avoid generation of electrostatic discharge (<=1 m/sec until fill pipe submerged to twice its diameter, then <= 7 m/sec). • Avoid splash filling. • Avoid all personal contact, including inhalation. • Wear protective clothing when risk of exposure occurs. • Use in a well-ventilated area. • Prevent concentration in hollows and sumps.
Other information	 Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources. DO NOT store in pits, depression, basement or areas where vapours may be trapped. Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

•	
Suitable container	 Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) For manufactured product having a viscosity of at least 250 cSt.
Storage incompatibility	 For alkyl aromatics: The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring. Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) - this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids. Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides. Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.

- Aromatics can react exothermically with bases and with diazo compounds.
- Acetone:
- may react violently with a varity of substances, including but not limited to activated carbon, halogenated compounds, perchlorates, chromic acids, liquid oxygen and strong acids.
- will react violently with bromoform and chloroform when in contact with alkaline substances
- may form unstable and explosive peroxides when in contact with strong oxidisers, fluorine, hydrogen peroxide (90%), sodium perchlorate, or 2-methyl-1,3-butadiene
- can make nitromethane more explosive
- will dissolve most rubbers, resins and plastics

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Emergency Limits

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	toluene	Toluene	50 ppm / 191 mg/m3	574 mg/m3 / 150 ppm	Not Available	Not Available
Australia Exposure Standards	acetone	Acetone	500 ppm / 1185 mg/m3	2375 mg/m3 / 1000 ppm	Not Available	Not Available
Australia Exposure Standards	n-hexane	Hexane (n-Hexane)	20 ppm / 72 mg/m3	Not Available	Not Available	Not Available

Ingredient TEEL-1 TEEL-2 TEEL-3 naphtha petroleum, light, 1,000 mg/m3 11,000 mg/m3 66,000 mg/m3 hydrotreated Not Available toluene Not Available Not Available acetone Not Available Not Available Not Available 260 ppm Not Available Not Available n-hexane Ingredient **Original IDLH** Revised IDLH naphtha petroleum, light, Not Available Not Available hvdrotreated toluene 500 ppm Not Available Not Available 2,500 ppm acetone n-hexane 1,100 ppm Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
naphtha petroleum, light, hydrotreated.	E	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.
Individual protection measures, such as personal protective equipment	
Eye and face protection	 Safety glasses with side shields. Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	 Wear chemical protective gloves, e.g. PVC. Wear safety footwear or safety gumboots, e.g. Rubber The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care.
Body protection	See Other protection below
Other protection	 Overalls. PVC Apron. PVC protective suit may be required if exposure severe. Eyewash unit.
	Continue

- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

POLYMER Engineering BCA – Brushable Contact Adhesive

Material	CPI
PE/EVAL/PE	А
TEFLON	В
BUTYL	С
BUTYL/NEOPRENE	С
CPE	С
HYPALON	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PVA	С
PVC	С
PVDC/PE/PVDC	С
SARANEX-23	С
SARANEX-23 2-PLY	С
VITON	С
VITON/CHLOROBUTYL	С
VITON/NEOPRENE	С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Highly flammable amber liquid; does not mix with water.		
Physical state	Liquid	Relative density (Water = 1)	0.83
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>50	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	<0	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available

Respiratory protection

Type AX Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AX-AUS	-	AX-PAPR-AUS / Class 1
up to 50 x ES	-	AX-AUS / Class 1	-
up to 100 x ES	-	AX-2	AX-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deqC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

ΤΟΧΙΟΙΤΥ

toluene

Information on toxicological effects

Inhaled	There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation hazard is increased at higher temperatures. Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors and stupor. Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression ar may be fatal. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination. Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.		
Ingestion	Accidental ingestion of the material may be harmful; animal experiments indicate that ingestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733)		
Skin Contact	The material may accentuate any pre-existing dermatitis condition Repeated exposure may cause skin cracking, flaking or drying following normal handling and use. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material may cause moderate inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.		
Eye	There is evidence that material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Severe inflammation may be expected with pain.		
Chronic	Harmful: danger of serious damage to health by prolonged exposure through inhalation. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Intentional abuse (glue sniffing) or occupational exposure to toluene can result in chronic habituation. Chronic abuse has caused inco-ordination, tremors of the extremeties (due to widespread cerebrum withering), headache, abnormal speech, temporary memory loss, convulsions, coma, drowsiness, reduced clour perception, blindness, nystagmus (rapid, involuntary eye movements), hearing loss leading to deafness and mild dementia. Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]		
POLYMER Engineering BCA –	ΤΟΧΙΟΙΤΥ	IRRITATION	
Brushable Contact Adhesive	Not Available	Not Available	
	TOXICITY	IRRITATION	
naphtha petroleum, light,	Dermal (rabbit) LD50: >1900 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) $\left[1 \right]$	
hydrotreated.	Inhalation(Rat) LC50: >4.42 mg/L4h ^[1]	Skin: adverse effect observed (irritating) ^[1]	
	Oral (Rat) LD50: >2000 mg/kg ^[1]		

IRRITATION

	Oral (Rat) LD50: 636 mg/kg ^[2]	Eye (rabbit):100 mg/30sec - mild
		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit):20 mg/24h-moderate
		Skin (rabbit):500 mg - moderate
		Skin: adverse effect observed (irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
	ΤΟΧΙΟΙΤΥ	IRRITATION
	Dermal (rabbit) LD50: 20000 mg/kg ^[2]	Eye (human): 500 ppm - irritant
	Inhalation(Mouse) LC50; 44 mg/L4h ^[2]	Eye (rabbit): 20mg/24hr -moderate
	Oral (Rat) LD50: 5800 mg/kg ^[2]	Eye (rabbit): 3.95 mg - SEVERE
acetone		Eye: adverse effect observed (irritating) ^[1]
		Skin (rabbit): 500 mg/24hr - mild
		Skin (rabbit):395mg (open) - mild
		Skin: no adverse effect observed (not irritating) ^[1]
	ΤΟΧΙΟΙΤΥ	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye(rabbit): 10 mg - mild
n-hexane	Inhalation(Rat) LC50: 48000 ppm4h ^[2]	-,
	Oral (Rat) LD50: 28710 mg/kg ^[2]	
	Ofar (Rat) LD50. 287 T0 mg/kg	
NAPHTHA PETROLEUM, LIGHT, HYDROTREATED.	and eye irritating effects. However, some heavier 'cracked' the skin and eyes compared to non-cracked LBPNs. LBPNs are not known to be sensitising to the skin. Animal studies examined the effects of short-term and long exposure to LBPNs resulted in kidney-related issues like in same effects were not seen in female rats, mice, or human: No significant acute toxicological data identified in literature Animal studies indicate that normal, branched and cyclic pa n-paraffins is inversely proportional to the carbon chain leng be present in mineral oil, n-paraffins may be absorbed to a The major classes of hydrocarbons are well absorbed into th hydrocarbons are ingested in association with fats in the dii gut lymph, but most hydrocarbons partly separate from fats Petroleum contains aromatic (benzene, toluene, ethyl benz detrimental health effects, including, cancer, tumour formati Animal testing shows breathing in petroleum causes tumou Similarly, exposure to gasoline over a lifetime can cause kid Most studies involving gasoline have shown that gasoline do (such as in petrol service station attendants).	araffins are absorbed from the gastrointestinal tract and that the absorption of gth, with little absorption above C30. With respect to the carbon chain lengths likely to greater extent than iso- or cyclo-paraffins. the gastrointestinal tract in various species. In many cases, the hydrophobic et. Some hydrocarbons may appear unchanged as in the lipoprotein particles in the s and undergo metabolism in the gut cell. tene, napthalene) and aliphatic hydrocarbons (n-hexane), which can result in many ion, hearing loss, and nervous system toxicity. Irs of the liver and kidney; these are however not considered to be relevant in humans dney cancer in animals, but the relevance in humans is questionable. lose not cause genetic mutation, including all recent studies in living human subjects
	materials.	
TOLUENE	materials. For toluene: Acute toxicity: Humans exposed to high levels of toluene for from headaches to intoxication, convulsions, narcosis (slee nervous system depression, and in large doses has a narco congestion and bleeding of the lungs and kidney injury were Exposure to inhalation at a concentration of 600 parts per m (a feeling of well-being), dilated pupils, convulsions and nar	dverse effects on the foetus. mation and make the skin more sensitive to irritation and penetration by other or short periods of time experience adverse central nervous system effects ranging piness) and death. When inhaled or swallowed, toluene can cause severe central otic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, e all found on autopsy. million for 8 hours resulted in the same and more serious symptoms including euphoria
TOLUENE	materials. For toluene: Acute toxicity: Humans exposed to high levels of toluene for from headaches to intoxication, convulsions, narcosis (slee nervous system depression, and in large doses has a narco congestion and bleeding of the lungs and kidney injury were Exposure to inhalation at a concentration of 600 parts per m (a feeling of well-being), dilated pupils, convulsions and narco For acetone: The acute toxicity of acetone is low. Acetone is not a skin in	mation and make the skin more sensitive to irritation and penetration by other or short periods of time experience adverse central nervous system effects ranging piness) and death. When inhaled or swallowed, toluene can cause severe central otic effect. 60mL has caused death. Death of heart muscle fibres, liver swelling, e all found on autopsy. million for 8 hours resulted in the same and more serious symptoms including euphoria usea.

TOLUENE & ACETONE The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Acute Toxicity	*	Carcinogenicity	×
Skin Irritation/Corrosion	×	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	*
Mutagenicity	×	Aspiration Hazard	×

Legena:

- Data either not available or does not till the criteria for classification

✔ – Data available to make classification

SECTION 12 Ecological information

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	Endpoint	Test Duration (hr)	Species		Value	Source
OLYMER Engineering BCA – Brushable Contact Adhesive	Not Available	Not Available	Not Available		Not Available	Not Available
	Endpoint	Test Duration (hr)	Species		Value	Source
	EC50	48h	Crustacea		0.64mg/l	2
naphtha petroleum, light, hydrotreated.	EC50	96h	Algae or other aquatic plan	S	64mg/l	2
nyurotreateu.	LC50	96h	Fish		4.26mg/l	2
	NOEC(ECx)	504h	Crustacea		0.17mg/l	2
	Endpoint	Test Duration (hr)	Species		Value	Source
	EC50	96h	Algae or other aquatic plants		>376.71mg/L	4
toluene	EC50	72h	Algae or other aquatic plants		12.5mg/l	4
	EC50	48h	Crustacea		3.78mg/L	5
	LC50	96h	Fish		5-35mg/l	4
	NOEC(ECx)	168h	Crustacea		0.74mg/L	5
	Endpoint	Test Duration (hr)	Species	Valu	e	Source
	LC50	96h	Fish	3744	.6-5000.7mg/L	4
	NOEC(ECx)	12h	Fish	0.00	1 mg/L	4
acetone	EC50	72h	Algae or other aquatic plants	5600	-10000mg/l	4
	EC50	48h	Crustacea	6098	.4mg/L	5
	EC50	96h	Algae or other aquatic plants	9.873	3-27.684mg/l	4
	Endpoint	Test Duration (hr)	Species		Value	Source
n-hexane	LC50	96h	Fish		113mg/l	4
	EC50(ECx)	4h	Algae or other aquatic plants		0.1202mg/l	4

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
toluene	LOW (Half-life = 28 days)	LOW (Half-life = 4.33 days)
acetone	LOW (Half-life = 14 days)	MEDIUM (Half-life = 116.25 days)
n-hexane	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
toluene	LOW (BCF = 90)
acetone	LOW (BCF = 0.69)
n-hexane	MEDIUM (LogKOW = 3.9)

Mobility in soil

Ingredient	Mobility
toluene	LOW (KOC = 268)
acetone	HIGH (KOC = 1.981)
n-hexane	LOW (KOC = 149)

SECTION 13 Disposal considerations

Product / Packaging disposal	 Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. Otherwise: If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). Decontaminate empty containers.
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SECTION 14 Transport information

Labels Required		
	3	
Marine Pollutant		
HAZCHEM	•3YE	
Land transport (ADG)		
UN number or ID number	1133	
UN proper shipping name	ADHESIVES containing flammable liquid	
Transport hazard class(es)	Class 3 Subsidiary risk Not Applicable	
Packing group	II	
Environmental hazard	Environmentally hazardous	
Special precautions for user	Special provisions Limited quantity	Not Applicable

Air transport (ICAO-IATA / DGR)

Air transport (ICAO-IATA / DGR	·)			
UN number	1133			
UN proper shipping name	Adhesives containing flammable liq	uid		
	ICAO/IATA Class	3		
Transport hazard class(es)	ICAO / IATA Subsidiary Hazard	Not Applicable		
	ERG Code	3L		
Packing group	II			
Environmental hazard	Environmentally hazardous			
	Special provisions		A3	
	Cargo Only Packing Instructions		364	
	Cargo Only Maximum Qty / Pack		60 L	
Special precautions for user	Passenger and Cargo Packing In	structions	353	
	Passenger and Cargo Maximum Qty / Pack		5 L	
	Passenger and Cargo Limited Quantity Packing Instructions		Y341	
	Passenger and Cargo Limited Ma	aximum Qty / Pack	1 L	

Sea transport (IMDG-Code / GGVSee)

UN number	1133		
UN proper shipping name	ADHESIVES containing flammable liquid		
Transport hazard class(es)	IMDG Class	3	
Transport nazaru ciass(es)	IMDG Subrisk	Not Applicable	

Packing group	II		
Environmental hazard	Marine Pollutant		
Special precautions for user	EMS Number Special provisions Limited Quantities	F-E, S-D Not Applicable 5 L	

Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
naphtha petroleum, light, hydrotreated.	Not Available
toluene	Not Available
acetone	Not Available
n-hexane	Not Available

Transport in bulk in accordance with the IGC Code

Ship Type
Not Available
Not Available
Not Available
Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

naphtha petroleum, light, hydro	treated. is found on the following regulatory lists
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Australia Hazardous Chemical Information System	1 (HCIS) - Hazardous Chemicals	Chemical Footprint Project - Chemicals of High Concern List
Australian Inventory of Industrial Chemicals (AIIC)		International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
toluene is found on the following regulatory list	sts	
Australia Hazardous Chemical Information System	ι (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of I	Medicines and Poisons (SUSMP) -	Chemical Footprint Project - Chemicals of High Concern List
Schedule 5		International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
Australia Standard for the Uniform Scheduling of I	Jedicines and Poisons (SUSMP) -	Monographs - Not Classified as Carcinogenic
Schedule 6		
acetone is found on the following regulatory li	sts	
Australia Hazardous Chemical Information System	ו (HCIS) - Hazardous Chemicals	Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of I Schedule 5	Iedicines and Poisons (SUSMP) -	
n-hexane is found on the following regulatory	lists	
	(11010) 115 5 15 5 01 5 5 15	

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals Australian Inventory of Industrial Chemicals (AIIC)

Chemical Footprint Project - Chemicals of High Concern List

National Inventory Status

National Inventory	Status		
Australia - AIIC / Australia Non-Industrial Use	Yes		
Canada - DSL	Yes		
Canada - NDSL	No (naphtha petroleum, light, hydrotreated.; toluene; acetone; n-hexane)		
China - IECSC	Yes		
Europe - EINEC / ELINCS / NLP	Yes		
Japan - ENCS	No (naphtha petroleum, light, hydrotreated.)		
Korea - KECI	Yes		
New Zealand - NZIoC	Yes		
Philippines - PICCS	Yes		
USA - TSCA	Yes		
Taiwan - TCSI	Yes		
Mexico - INSQ	Yes		
Vietnam - NCI	Yes		
Russia - FBEPH	Yes		

National Inventory	Status
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	23/08/2023
Initial Date	15/01/2021

SDS Version Summary

Version	Date of Update	Sections Updated
3.1	10/12/2021	Classification change due to full database hazard calculation/update.
4.1	10/03/2023	Classification change due to full database hazard calculation/update.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC - TWA: Permissible Concentration-Time Weighted Average PC - STEL: Permissible Concentration-Short Term Exposure Limit IARC: International Agency for Research on Cancer ACGIH: American Conference of Governmental Industrial Hygienists STEL: Short Term Exposure Limit TEEL: Temporary Emergency Exposure Limit. IDLH: Immediately Dangerous to Life or Health Concentrations ES: Exposure Standard OSF: Odour Safety Factor NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value **BCF: BioConcentration Factors** BEI: Biological Exposure Index AIIC: Australian Inventory of Industrial Chemicals DSL: Domestic Substances List NDSL: Non-Domestic Substances List IECSC: Inventory of Existing Chemical Substance in China EINECS: European INventory of Existing Commercial chemical Substances ELINCS: European List of Notified Chemical Substances NLP: No-Longer Polymers ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

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