

POLYMER - HPA

Hard Set Plank Adhesive



Polymer
engineering

PRODUCT DESCRIPTION:

POLYMER Engineering HPA - Hard Set Plank Adhesive is a solvent free, low odour, low VOC water based acrylic emulsion with excellent plasticiser resistance and non-staining properties. It is protected against bio-degradation, withstands normal wet cleaning practices and is suitable for use over underfloor heating installations.

FEATURES & BENEFITS:

- *Green Star Compliant*
- *Solvent Free*
- *Low VOC Emission*
- *Anti -microbial Formulation*
- *Low Odour*
- *Australian Made*

FOR BONDING:

POLYMER Engineering HPA - Hard Set Plank Adhesive is a hard set adhesive suitable for bonding most PVC Vinyl Tiles and Vinyl Plank flooring. Can also be used for installing commercial and domestic vinyl sheeting products and vinyl composite tiles.

SURFACE PREPARATION:

To be in accordance with the current Australian Standard "Floor Coverings - 1884-2021 Resilient Sheet & Tiles - Laying & Maintenance Practices" or Australian Standard 2455.2.2019 "Textile Floor Coverings - Installation Practice".

All surfaces to be bonded shall be absorbent, dry, smooth, sound and clean.

Subfloors must also be free of wax, grease, oil, polishes, old adhesive, curing compounds, high levels of moisture hydrostatic pressure and any other impurities that may affect adhesion.

If mechanical preparation is required prepare the floor using recommended preparation methods such as shot blasting, diamond grinding, to provide a roughened, clean, sound surface.

Thoroughly vacuum loose material and dust.

POLYMER Engineering HPA - Hard Set Plank Adhesive can be applied to concrete substrates with moisture contents up to 85% relative humidity tested with the In-Situ Probe method and can be applied to concrete substrates with pH readings up to 10.0.

The minimum subfloor temperature before commencing surface preparation and adhesive application is 10°C. Test all concrete substrate flooring for moisture content, according to the current Australian Standards prior to priming or the installation of any floorcoverings.

APPLICATION:

For the application of Vinyl Planks, Tiles and Sheet Vinyl it is recommended to apply the adhesive with a 1.6mm x1.6mm 'V1' notched trowel.

Vinyl Planks with a textured or embossed backing it is recommended to apply adhesive with a 2.4mm x 2.4mm x 2.4mm 'V2' notched trowel.

Spread adhesive with the recommended notched trowel.

Apply only the amount of adhesive that can be covered within the open time of the adhesive. Allow adhesive to develop some initial tack – generally 5-10 minutes at 20°C before lowering floorcovering into the WET Film of adhesive and rolled to ensure transfer has occurred.

APPLICATION (CONTINUED):

Tack-up time will depend upon atmospheric conditions and substrate absorbency. Complete installation according to vinyl manufacturer's instructions, ensuring the installation is rolled in both directions with the recommended roller weight, prior to the adhesive setting.

Do not allow heavy traffic for 24 hours. Roll the finished installation with a 25-35kg roller.

Complete the installation according to manufacturer's instructions. Do not allow heavy traffic for 24 hours.

COVERAGE:

V1 1.6mm x 1.6mm notched trowel will achieve approximately up to 5 square metres per litre.

V2 2.4mm x 2.4mm notched trowel will achieve approximately up to 3 square metres per litre.

CLEAN UP:

Clean tools immediately after use with warm soapy water. Dried adhesive may be cleaned off with warm soapy water applied to a damp cloth then rubbed gently over the dried adhesive or alternatively please use RLA Handy Wipes.

CONTAINER SIZES:

15 litre plastic containers

SHELF LIFE / STORAGE:

12 months when stored in original unopened packaging
To be stored in a dry area off the ground.

NOTES & PRECAUTIONS:

- Drying times can be extended when applied in cold ambient temperatures.
- Don't allow the adhesive to skin over or dry out, it is important the floorcovering being bonded is installed into the Wet film of adhesive
- Don't apply adhesive in direct sunlight.
- Internal use only.

SAFETY & HANDLING:

A Safety Data Sheet is available on request. Product is classified as NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

FIRST AID:

In use, please ensure that Occupational Health and Safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see a doctor.

Skin: Wash off with warm water and soap.

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

WARRANTY STATEMENT

RLA Polymers guarantees this product against manufacturing defects and guarantees it to be manufactured to our published specification.

We certify that when fully cured this product is suitable for use and will perform as described in our technical data sheet or other published materials.

RLA Polymers will replace product free of charge when purchased from any legally verifiable source, and where product is proven to have been stored, handled and installed according to instructions published on our packaging and within the stated shelf life. The installation of all materials must be carried out in accordance with the relevant Australian Standard and the Floorcovering Manufacturers instructions and the floorcoverings must have been subject to normal traffic conditions.

Warranty doesn't apply if damage, loss, failure to follow instructions or other circumstances are out of our control. Sufficient time and access to investigate any complaint must be accorded to RLA Polymers.

The consumer is responsible for any expenses incurred in making a claim.

A claim form can be requested by:

Phone: 1800 242 931

Email: info@rlapolymers.com.au

Mail: 215 Colchester Road Kilsyth Victoria 3137 (attention Customer Service)

DISCLAIMER

All Statements and technical information contained herein are based on tests we believe to be reliable but the accuracy thereof is not guaranteed.

Users assume all risk and liability resulting from the use of the product and must confirm the suitability thereof by their own tests. Conditions of Sale contain a limited warranty against manufacturing defects.

Issued: July 2023

AUSTRALIAN CONSUMER LAW

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. The benefits under our warranty are in addition to other rights and remedies available to the consumer under the law in relation to the goods and services to which the warranty relates.

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RLA Polymers Pty Ltd ACN 004 709 915

Head Office
215 Colchester Road
Kilsyth, Victoria, 3137
Tel: 1800 242 931

New South Wales
363 Wentworth Ave
Pendle Hill, N.S.W, 2145

Queensland
57 Fulcrum Street
Richlands, QLD, 4077

South Australia
Unit 2/7 Berger Road
Wingfield, SA, 5013

Western Australia
24 Hanwell Way
Bassendean, W.A, 6054
Tel: 08 9279 8911