

# LIGHTWEIGHT S1 TILE ADHESIVE

**LIGHTWEIGHT S1 TILE ADHESIVE** is the lightweight and deformable adhesive that Mapei has developed to meet the needs of clients, combining high performance properties, excellent workability and very high yield. Thanks to its very high yield and lighter bags, it allows consumption rates and transport costs to be reduced. Suitable for installing ceramic tiles, stone and mosaics, particularly recommended for large format tiles, including compact tiles.



## CLASSIFICATION ACCORDING TO EN 12004

**Lightweight S1 Tile Adhesive** is a C2TES1-class cementitious (C), improved (2), slip-resistant (T), extended open time (E), deformable (S1) adhesive. *The conformity of **Lightweight S1 Tile Adhesive** is declared in TT certificate n. 21/32301609 and n. 21/32301610 issued by the APPLUS, LGAI Technological Center Bellaterra (Spain).*

## WHERE TO USE

- Bonding all types and sizes of ceramic tiles (double fired, single-fired, porcelain, clinker, terracotta, etc.) on uneven interior and exterior substrates.
- Bonding all types of mosaic on interior and exterior surfaces, also in swimming pools.
- Bonding stone tiles on interior and exterior surfaces (as long as the stone material is not sensitive to moisture and staining).
- Bonding large format porcelain tiles, also thin porcelain tiles on floors, specifically on large surface areas; due to the high back-buttering capacity, the formation of voids between the substrate and the tile is limited.
- Bonding on interior and exterior walls, including exterior facades.

### Some application examples

- Bonding ceramic tiles (porcelain, clinker, double fired, single-fired, etc.), ceramic and glass mosaic, stone tiles (as long as not sensitive to moisture) and thin and large format porcelain tiles on the following substrates:
- damp earth" consistency and self-levelling cementitious screeds and anhydrite screeds (after priming the surface with a suitable primer such as **Primer G** or **Eco Prim T Plus**).
  - heated screeds.
  - cementitious render and lime-mortar render.
  - gypsum-based render (after the application of **Primer G** or **Eco Prim T Plus**).
  - plasterboard, walls made of fibre cement panels, precast wall panels.
  - **Mapeguard Board**, multi-purpose construction panels.
  - **Mapelastic**, **Mapelastic Smart**, **Mapelastic Turbo**, **Mapelastic AquaDefense** or **Mapegum WPS** waterproofing membranes. – waterproofing, uncoupling, anti-fracture, membrane, such as **Mapeguard UM 35** or **Mapeguard WP 200**.
- Installing ceramic and natural stone tiles on existing floors (ceramic, marble, etc.).
- Installing ceramic and natural stone tiles in balconies, terraces, flat roofs subject to direct sunlight and or temperature swings.
- Installing tiles on precast concrete walls and concrete substrates.
- Installing tiles in swimming pools and tanks.

## TECHNICAL CHARACTERISTICS

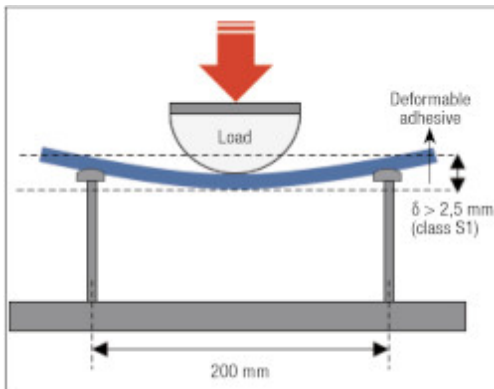
**Lightweight S1 Tile Adhesive** is a grey powder made of cement, selected graded sand and a high amount of synthetic resin, admixed with lightweight, natural aggregates that make the mix lighter, according to a special formula developed in Mapei Research & Development labs.

**Lightweight S1 Tile Adhesive** is a product with very low emission of volatile organic compounds (VOC), which safeguards the health and safety of installers and final users. It is certified as EC1 Plus.

**Lightweight S1 Tile Adhesive** helps earn important LEED credits.

**Lightweight S1 Tile Adhesive** offers the following advantages:

- The special technology used to manufacture **Lightweight S1 Tile Adhesive** gives it a low density, a characteristic which offers two main advantages:
  1. bags of **Lightweight S1 Tile Adhesive** have the same volume but weigh less (13.5 kg) than bags of conventional cementitious adhesive (20 kg). This means less effort for the workers, as the bags are easier to handle on the construction site and storage warehouses. Furthermore, lightweight leads to clear benefits in terms of reduced transport costs: indeed, one pallet of **Lightweight S1 Tile Adhesive** weights 750 kg while one pallet of conventional adhesive weights 1250 kg.
  2. higher yield: each 13.5 kg-bag of **Lightweight S1 Tile Adhesive** has approximately the same yield (in terms of square metres of tiles installed with the same type of trowel, installation technique and substrate) as that of 20 kg bags of conventional Mapei cementitious adhesives.
- **Lightweight S1 Tile Adhesive** has a low viscosity, which makes application quicker and easier. In spite of the above characteristics, the thixotropic nature of **Lightweight S1 Tile Adhesive** means there is no vertical slip when installing tiles on walls, even with large-format tiles.
- Its excellent back-buttering properties and thixotropic consistency make **Lightweight S1 Tile Adhesive** particularly suitable for laying thin porcelain tiles. The application of **Lightweight S1 Tile Adhesive** using the back-buttering technique on flat substrates ensures that there are absolutely no voids in the adhesive on the back of the tiles, thus avoiding the risk of fracture when subject to load.
- Its excellent non-slip properties also make it particularly easy and safe to install tiles on vertical surfaces.
- When mixed with water, **Lightweight S1 Tile Adhesive** forms a mortar with the following characteristics:
  - excellent capacity of absorbing deformation in the substrate and tiles.
  - excellent back-buttering properties.
  - perfect bond to all materials normally used in the building industry.
  - particularly extended adjustment and open time to make installation easier.



## RECOMMENDATIONS

Do not use **Lightweight S1 Tile Adhesive** in the following cases:

- on metal, rubber, PVC and linoleum substrates.
- for slabs of marble and natural stone subject to efflorescence or staining.
- for natural or agglomerate stone subject to moisture expansion.
- when the floored surface must set to foot traffic quickly.

Do not add water to the mix once it starts to set.

## TECHNICAL DATA (typical values)

In compliance with the following standards:

- European EN 12004 as C2TES1
- ISO 13007-1 as C2TES1

### PRODUCT IDENTITY

Consistency:	powder
Colour:	grey
Bulk density (kg/m <sup>3</sup> ):	870
Dry solids content (%):	100
EMICODE:	EC1 Plus – very low emission

### APPLICATION DATA (at +23°C and 50% R.H.)

Mixing ratio:	100 parts of <b>Lightweight S1 Tile Adhesive</b> with 50 - 52 of water
Consistency of mix:	creamy
Density of mix (kg/m <sup>3</sup> ):	1200
pH of mix:	over 12
Pot life of mix:	over 8 hours
Application temperature:	from +5°C to +40°C
Open time:	30 minutes
Adjustment time:	45 minutes
Grouting on walls:	after 4-8 hours
Grouting on floors:	after 24 hours
Set to foot traffic:	24 hours
Ready for use:	14 days

### FINAL PERFORMANCE

Bond strength (N/mm <sup>2</sup> ):	
– initial (after 28 days):	1.8
– after application of heat source:	1.8
– after immersion in water:	1.2
– after freeze-thaw cycles:	1.5
Resistant to alkalis:	excellent
Resistance to oils:	excellent (poor with vegetable oils)
Resistance to solvents:	excellent
Service temperature:	from -30°C to +90°C
Deformability according to EN 12004:	S1 – deformable (> 2.5 mm, < 5 mm)

# APPLICATION PROCEDURE

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## Preparation of the substrate

The substrate must be sound, sufficiently dry, free of loose parts, grease, oil, paint and wax. Cementitious substrates must not shrink after the installation of the tiles. Therefore, in good weather, render must be cured for at least one week per cm of thickness, and cementitious screeds must be cured for at least 28 days, unless they are made using special Mapei binders for screeds, such as **Mapecem** or **Topcem**, or pre-blended mortars, such as **Mapecem Pronto** or **Topcem Pronto**. If the surface is too hot due to direct sunlight, cool it down with water.

Gypsum substrates and anhydrite screeds must be perfectly dry, sound and free of dust. They must also be treated with **Primer G** or **Eco Prim T Plus**.

Substrates on which thin porcelain tiles are to be installed must be perfectly flat. Therefore, where necessary, even out the substrate before laying the floor with a Mapei self-levelling compound.

## Preparation of the mix:

Blend **Lightweight S1 Tile Adhesive** with clean water to obtain a smooth, lump-free mix. Let the mix stand for approximately 5 minutes, then blend again.

Approximately 6.8-7.0 litres of water are required for **Lightweight S1 Tile Adhesive**.

## Spreading the mix

Apply **Lightweight S1 Tile Adhesive** on the substrate using a notched trowel. Use a suitable trowel for a total tile back-buttering.

To guarantee a good bond, apply a thin layer of **Lightweight S1 Tile Adhesive** on the substrate using the flat side of the trowel and then immediately apply a second layer of **Lightweight S1 Tile Adhesive** to form the thickness required using a notched trowel suitable for the type and size of tiles to be bonded.

If the substrate is very absorbent and in case of high temperatures, before applying **Lightweight S1 Tile Adhesive**, it is recommended to wet the substrate in order to extend the open time of the adhesive.

In case of exterior installation, installation of large format ceramic tiles, heating floors, floors to be polished after laying or subject to heavy loads, application in water tanks or swimming pools, apply the back-buttering technique by spreading the adhesive on the back of the tiles to ensure complete buttering. When laying thin porcelain floor tiles, it is recommended to install the adhesive also on the backs of the tiles (with a suitable notched trowel) to ensure that there are absolutely no voids, thus avoiding the risk of fracture when the floor is in service.

## Installation of the tiles

The tiles do not need to be wet before they are installed. However, if the backs are particularly dusty, dip them into clean water.

When installing tiles, apply a firm pressure to guarantee good buttering.

The open time for **Lightweight S1 Tile Adhesive** is at least 30 minutes under normal temperature and humidity conditions.

When environmental conditions are not ideal (direct sunlight, dry wind, high temperatures), or if the substrate is particularly absorbent, open time may be reduced to only a few minutes.

Therefore, check constantly the adhesive to make sure a layer of dry skin does not form on its surface, and that it is still fresh. If a layer of dry skin forms, run the notched trowel over the adhesive again to re-activate open time, or, if the adhesive has already start to set, remove it and spread a new layer of fresh adhesive. Do not wet the surface of the adhesive if a layer of skin forms: water does not dissolve the skin and impedes a good bond.

Final adjustment of the tiles must be carried out within 45 minutes of application.

Tiles installed using **Lightweight S1 Tile Adhesive** must be protected from water and rain for at least 24 hours, and from freezing weather and direct sunlight for at least 5 to 7 days of application.

## Grouting and sealing

Tile joints may be grouted after 4 to 8 hours on walls and after 24 hours on floors. Use a Mapei cementitious or epoxy grout, available in a wide variety of colours.

Expansion joints must be sealed using a special Mapei sealant.

## SET TO LIGHT FOOT TRAFFIC

The floors are set to light foot traffic after approximately 24 hours.

## READY-FOR-USE

Surfaces are ready-for use after approximately 14 days. Tanks and swimming pools can be filled after 21 days.

# CLEANING

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Clean tools and containers with plenty of water while **Lightweight S1 Tile Adhesive** is still fresh. Clean the surfaces of the tiles using a damp cloth before the adhesive hardens.

# PACKAGING

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**Lightweight S1 Tile Adhesive** is available in 13.5 kg paper bags.



## CONSUMPTION

0.8 kg/m<sup>2</sup> per mm of thickness, equal to:

- 1.5 kg/m<sup>2</sup> for the installation of uncoupling or waterproofing membranes (using a 5 mm notched trowel)
- 2-3.5 kg/m<sup>2</sup> for the installation of tiles (depending on the type of trowel selected according to the size of the tiles)

## STORAGE

**Lightweight S1 Tile Adhesive** may be stored for 12 months in its original packaging in a dry area.

## SAFETY INSTRUCTIONS FOR PREPARATION AND APPLICATION

Instructions for the safe use of our products can be found on the latest version of the Safety Data Sheet, available from our website [www.mapei.com.au](http://www.mapei.com.au).

PRODUCT FOR PROFESSIONAL USE.

## WARNING

*Although the technical details and recommendations contained in this product data sheet correspond to the best of our knowledge and experience, all the above information must, in every case, be taken as merely indicative and subject to confirmation after long-term practical application; for this reason, anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application. In every case, the user alone is fully responsible for any consequences deriving from the use of the product.*

*Please refer to the current version of the Technical Data Sheet, available from our website [www.mapei.com.au](http://www.mapei.com.au).*

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